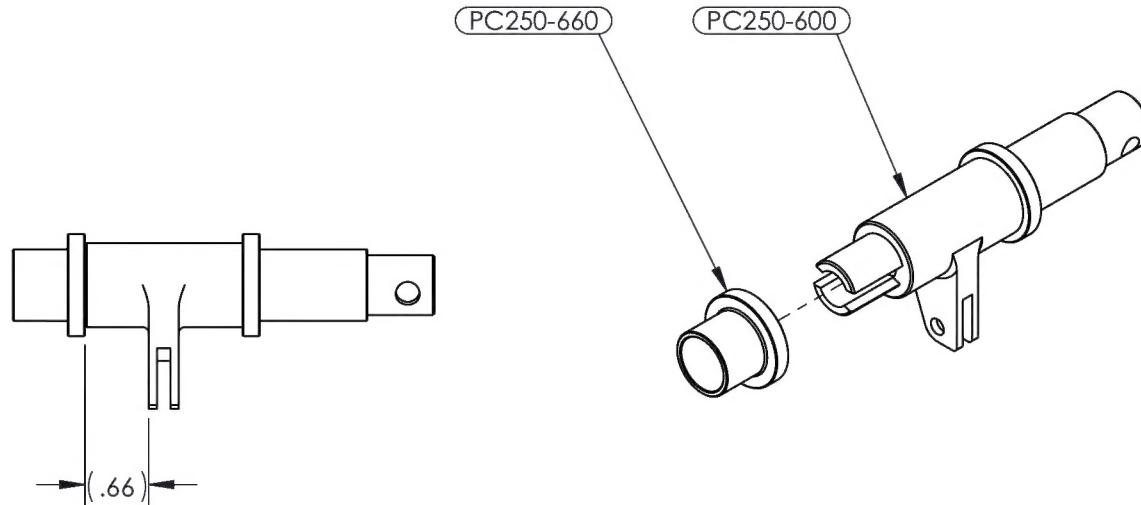
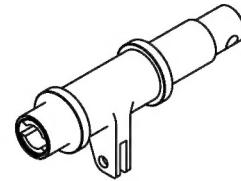


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.			6/14/2013	CFS	
1		-600 ADDED NOTE NICKEL PLATE APPLIED AT ASSEMBLY. -660 CH'D RADIUS WAS R.016 MAX IS R.02 MAX. ADDED NOTE NICKEL PLATE APPLIED AT ASSEMBLY.			9/20/2013	CFS	GE
2	14-0128	CH'D TITLE BLOCK WAS RED BARN IS DART. PC250-600 ADDED MACHINE ENGRAVE NOTE, CH'D B/O INFO WAS 1-1/8 X 2 X 4-1/2 IS Ø2-7/8 X 4-1/2. PC250-660 ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.			8/14/2014	DPD	RW



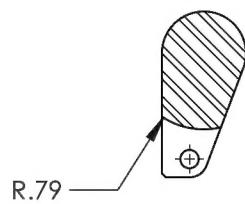
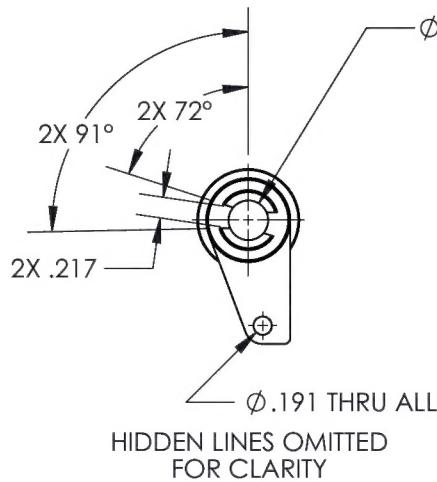
NOTE:
NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE	
BELL CRANK ASSEMBLY	
DWG NO.	
PC250-600A	
REV	2
DRAWN BY: APICAL	
APPROVED <i>D. Weil</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
SCALE	1:2
DATE 5/25/2004	
SHEET 1 OF 3	

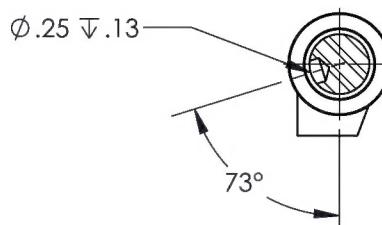
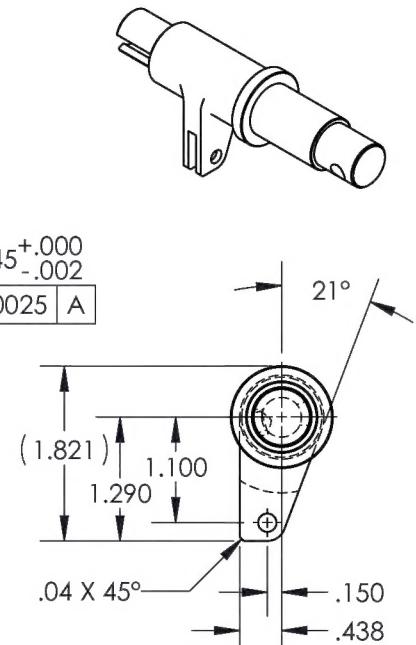
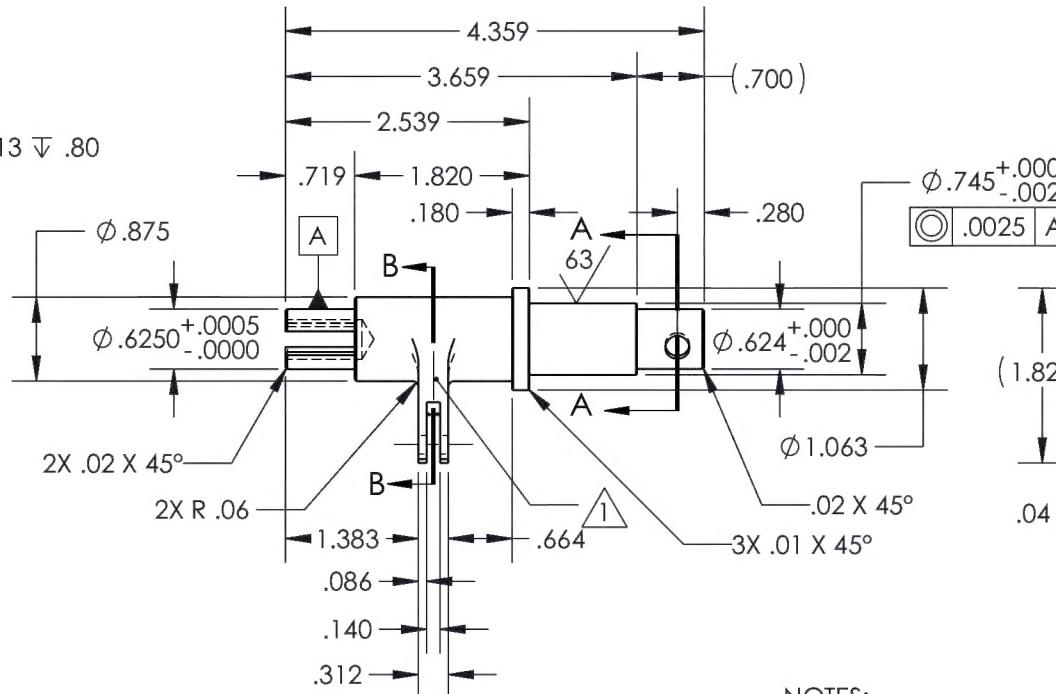
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-600	1	BELL CRANK	4140	Ø2-7/8 X 4-1/2	2
			PC250-660	1	CRANK BUSHING	4140	Ø1-1/8 X 7/8	3

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REV			ECR			DESCRIPTION			REVISIONS		
1									DATE	INITIAL	APPROVED
						-600	ADDED NOTE NICKEL PLATE APPLIED AT ASSEMBLY.		9/20/2013	CFS	GE
2	14-0128		PC250-600				ADDED MACHINE ENGRAVE NOTE.		8/14/2014	DPD	RW



SECTION B-B



SECTION A-A

PC250-600

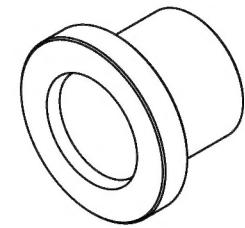
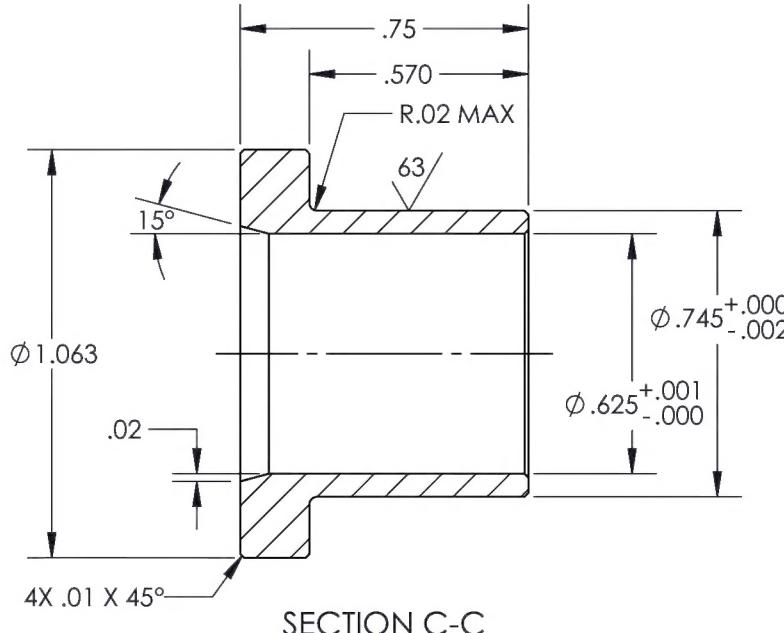
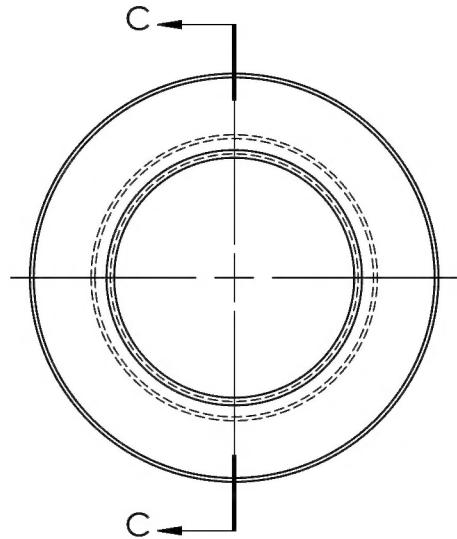
BELL CRANK

NOTES:
 1. MACHINE ENGRAVE BATCH NUMBER.
 2. NICKEL PLATE TO BE APPLIED AT ASSEMBLY
 PC250-600A.

DART AEROSPACE	
TITLE BELL CRANK ASSEMBLY	
DWG NO.	PC250-600A
MAT'L	4140
DRAWN BY:	APICAL
APPROVED	D. Weil
HEAT TREAT	HRC 42-44
FINISH	SEE SHEET 1, NOTE 1
SPEC	
USED ON MODEL	
SCALE	1:2
DATE	5/25/2004
SHEET	2 OF 3

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			REVISIONS		
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-660 CH'D RADIUS WAS R.016 MAX IS R.02 MAX. ADDED NOTE NICKEL PLATE AT ASSEMBLY.	9/20/2013	CFS	GE
2	14-0128	PC250-660 ADDED BAG & LABEL NOTE.	8/14/2014	DPD	RW



(PC250-660)

CRANK BUSHING

NOTES:

1. NICKEL PLATE TO BE APPLIED AT ASSEMBLY PC250-600A.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE	BELL CRANK ASSEMBLY
DWG NO.	PC250-600A
MAT'L	4140
DRAWN BY:	APICAL
APPROVED	D. Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT HRC 42-44
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH SEE SHEET 1, NOTE 1
	SPEC
	USED ON MODEL
SCALE	2:1
DATE	5/25/2004
	SHEET 3 OF 3

REV
2